


INSPECTION DETAILS

Client Name	Gym King	
Product Name	GK PRO TEE	
Service Performed	Pre-Shipment Inspection	
Inspection Location	NAYAMATI, KUTUBPUR, FATULLAH, NARAYANGANJ-1400, BANGLADESH, narayanganj	
Inspection Date	6 August 2024	
Style Number	GK PRO TEE	
P/O Number	3525	
Tetra Web ID	TI-BD-060624-6678	
Supplier Name	EUROTEX KNITWEAR LTD, SH	
Order Quantity	1000 pieces	
Qty available	1016 Pieces (101.60%)	
Ref. sample(s)	Yes	
Collect Samples	No	

INSPECTION RESULTS

		CRI	MAJ	MIN
A. Workmanship AQL	Not Conform	Found	00	06
		Max	00	05
		Sample Size	80	80
B. Quantity Conformity	Not Conform	Kindly refer to remark: 1		
C. Product Conformity	Conform			
D. Packaging & Shipping Marks	Not Conform	Kindly refer to remark: 2		
E. Field Tests	Not Conform	Kindly refer to remark: 3		
F. Measurements	Not Conform	Deviations were observed in size measurement. Kindly refer measurement chart for details.		
G. Special Attention	Conform			
H. EU Safety requirements	Conform			

Client's Instructions

IMPORTANT REMARKS

- As per booking order quantity 1000 pieces but supplier offered 1016 Pieces 18 cartons (101.60 %). 16 pieces will be more shipment as per factory confirmed by packing list.
- (06 out of 06) of the inspected cartons were observed with empty space 1 to 1.5 inches at inner side of carton.

The results reflect our findings at time and place of inspection. This report does not relieve seller/ manufacturers from their contractual liabilities or prejudice buyers' right for compensation for any apparent and/or hidden defects not detected during our random inspection or occurring thereafter. This report does not evidence shipment; client requires Final approval before releasing shipment.



3. Test failed due to found lot shade under grey scale rating 4.

4. Inspector randomly selected 06 cartons for covering all sizes.

INSPECTION REQUIREMENT: Final Random Inspection against the applicant's requirement

Inspection Standard Adopted:

ANSI/ASQ Z.1.4 / BS6001 / ISO2859

Single Sampling Plans for Normal Inspection

General Inspection Level : II

Acceptable Quality Level (AQL) for: 2.5/4

Critical Nonconformity (defective) : Not allowed on the inspected sample

Major Nonconformity (defective) : 2.5

Minor Nonconformity (defective) : 4.0

A. Visual and Workmanship

Inspection Standard	ANSI/ASQ Z1.4 Single Sampling Plan		
Inspection Level	level II (recommended)		
Style #: GK PRO TEE, Sample size-80 pieces		Defective: 12.5%	
Defects Name	CRI	MAJ	MIN
Broken stitch	-	2	-
Skipped stitch	-	1	-
Fabric damage	-	2	-
Open seam	-	1	-
Poor bottom shape	-	-	2
Untrimmed thread end	-	-	2



Broken stitch- Major



Broken stitch- Major



Skipped stitch- Major



Fabric damage- Major



<p>Fabric damage- Major</p> 	<p>Open seam - Major</p> 
<p>Poor bottom shape- minor</p> 	<p>Poor bottom shape- minor</p> 
<p>Untrimmed thread end- Minor</p>	<p>Untrimmed thread end- Minor</p>

B. Quantity Conformity

Quantity Conformity						Not Conform	
Item Number	P.O. No	Ordered		Ready		Inspected	
		Quantity	Carton	Quantity	Carton	Quantity	Carton
GK PRO TEE	3525	1000	18	1016	18	80	6
Total		1000	18	1016	18	80	6

Supplier packing list

PACKING LIST

DATE: 3-Aug-24

INVOICE NO:		SHIP TO COUNTRY:	U.K.
SUPPLIER:	Eurotex Knitwear Ltd.	NO. OF CARTONS:	18
SUPPLIER ADDRESS:		TOTAL PCS	1,016
		TOTAL NET WEIGHT:	204.20
		TOTAL GROSS WEIGHT:	229.40
		TOTAL CBM:	1.08
		SHIPMENT DATE:	03-Aug-24

0.534 0.680 0.588 0.646 0.664 0.692 0.000																							
STYLE NAME	PO	CUSTOMER PO	CUSTOMER	COLOUR	SKU	TYPE	CARTON NR	X5	S	M	L	XL	XXL		PCS / CTNS	TOTAL PCS	CTN QTY	NET WT. CTN	GRO. WT / CTNS	TTL NET WT. CTN	TTL GW CTN	MEAS (CBMS)	
GK PRO TEE	3525	N/A	GK Web	BLACK/GOLD	SST-B2015	95% Cotton 5% Elastane	1	1	65						65	65	1	11.80	13.20	11.80	13.20	60x40x25	
							2	2	44						44	44	1	8.00	9.40	8.00	9.40	60x40x25	
							3	7		60					60	300	5	11.70	13.10	58.50	65.50	60x40x25	
							8	8		45					45	45	1	8.70	10.10	8.70	10.10	60x40x25	
							9	13			60				60	300	5	12.30	13.70	61.50	68.50	60x40x25	
							14	16				55			55	165	3	11.90	13.30	35.70	39.90	60x40x25	
							17	17					52			52	52	1	11.70	13.10	11.70	13.10	60x40x25
							18	18	27			18				45	45	1	8.30	9.70	8.30	9.70	60x40x25
TOTAL							27	109	345	318	165	52	0	1,016	18				204	229	1.08		
ACTUAL QTY ORDERED							29	130	330	303	159	49		1,000									
OVER / UNDERMAKES							-2	-21	15	15	6	3	0	16									
GRAND TOTAL:															1,016	18			204.20	229	1.08		

TOTAL QTY / PCS	1,000
READY GOODS	1,016
SHORT / EXCESS	16
PERCENTAGE	1.60%

C. Product Conformity

C1 Style / Material / Color Conformity

Conform

Remark:

Style #: GK PRO TEE



Pack front



Pack back



Poly sticker



Unit pack



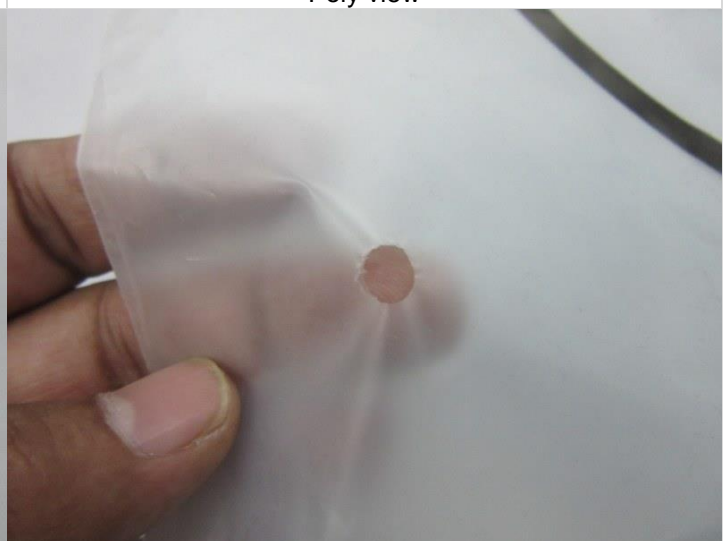
Poly view



Poly view



Poly view



Poly view



Silica gel



Product folding



Product folding

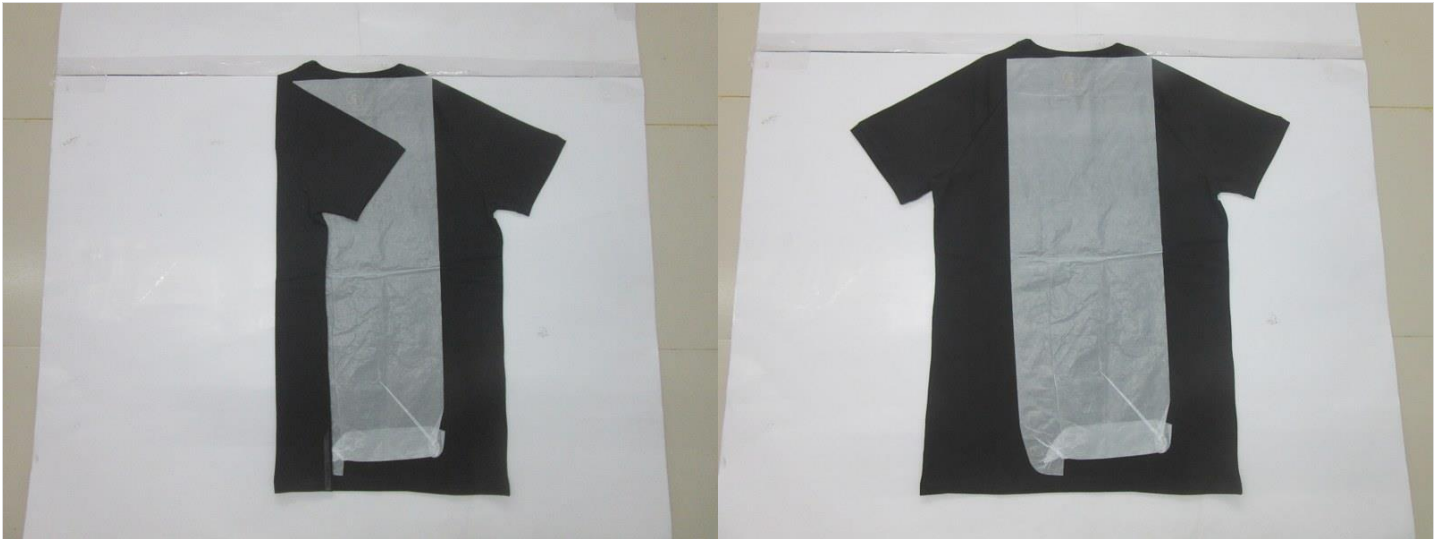


Product folding



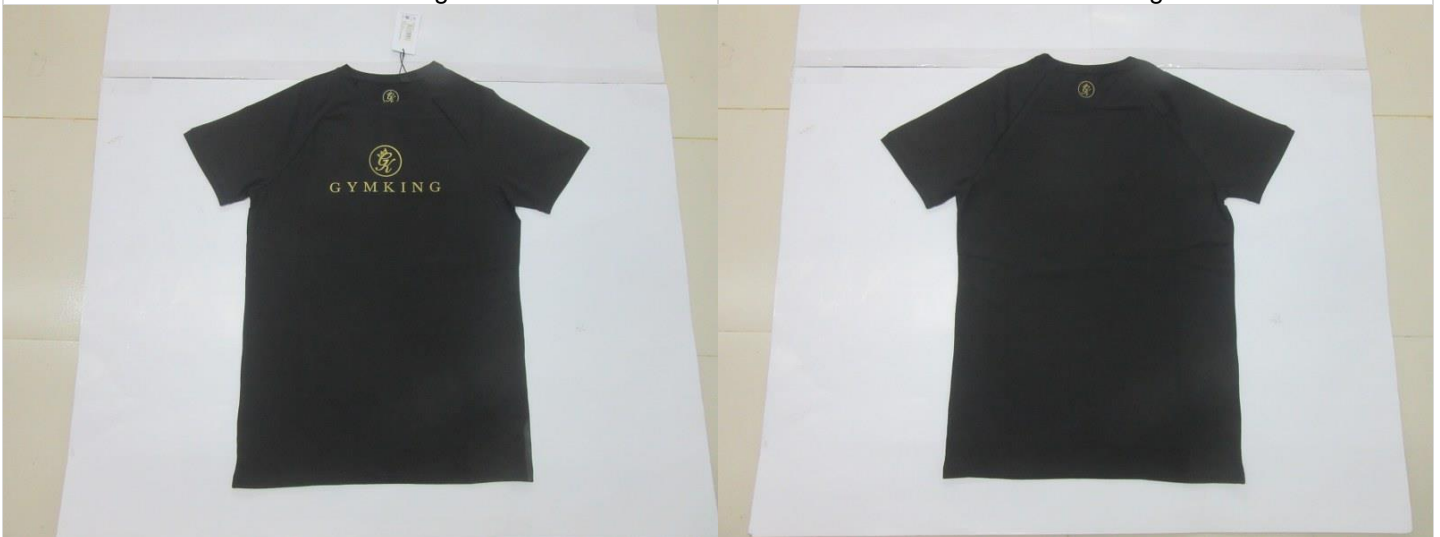
Product folding

Product folding



Product folding

Product folding



Product front view

Product back view



<p>Product inside front view</p> 	<p>Product inside back view</p> 
<p>Product front print</p> 	<p>Product front print</p> 
<p>Product back print</p> 	<p>Product back print</p> 



Product view



Product view



Product view



Product view



Product view



Product view



Hangtag & main label position



Main & size label view



Hangtag view



Hangtag view





Hangtag cord



Care label position



Care label view



Care label view



Supplier sample compare (Left)

Supplier sample compare (Left)

D. Packing/ Marking/ Labeling

D1 Packing & and Packages Conformity

Not Conform

Remark: Due to found under pack inside carton



Export carton



Open carton



5-ply carton



Bulk packing

D2 Shipping Marks / Label Conformity

Not Conform

Remark: Client spec were not available for compare



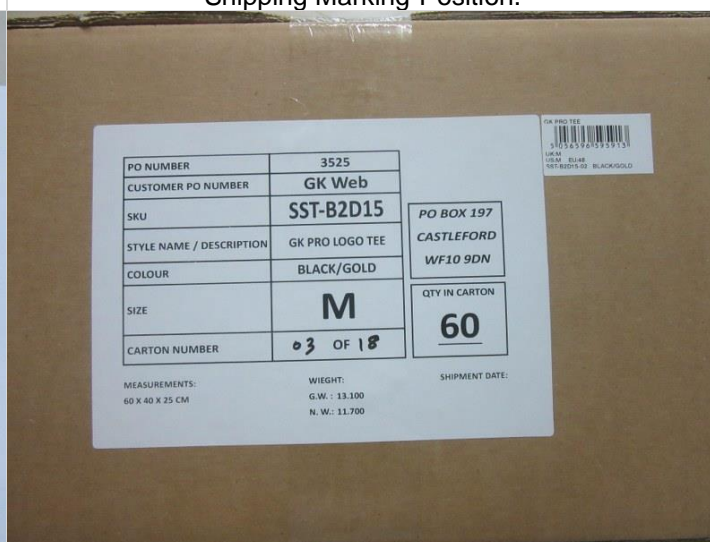
Shipping Marking- Position.



Shipping Marking-Position.



Shipping Marking-Front.



Shipping Marking-Side.

E. Field Tests

Test Names	Test Description	Findings	Test Result
Needle Damage	<p>Pull the seams by hand with a tough force. Check if there is any needle holes caused by the needle machine</p> <p>Perform this test on all the seams Your thumbs have to be close to the seam line</p> <p>Sample Size Full sample size</p>	Checked	Conform

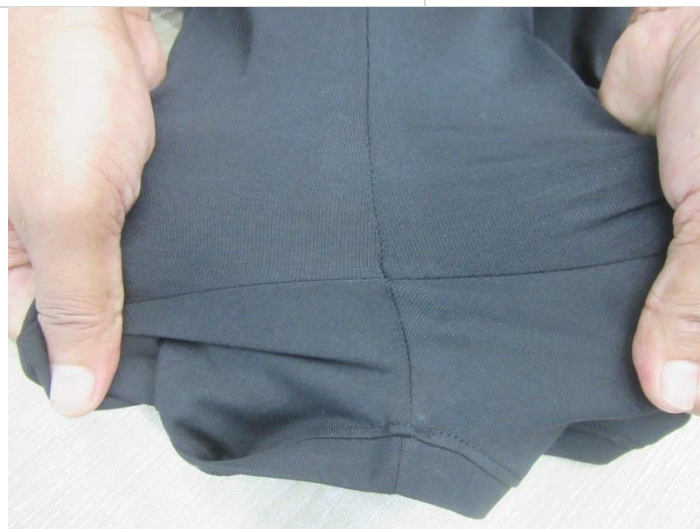

Seam Slippage check

Use a pull gauge to pull on multiple seams on the same piece. If a pull gauge is unavailable, then pull manually. Pull near the seam and the all length of each seam should be checked

Sample Size **1 pcs per style**

Checked

Conform


Pull test on Lining Accessories

Use a pull gauge, apply a strength equal to 60 Newton during 10 seconds on the accessories (rivet, snaps, buttons...) and equal to 30N for lining. If a pull gauge is unavailable, then pull manually with a moderate force.

Sample Size **1 pcs per style**

N/A

N/A

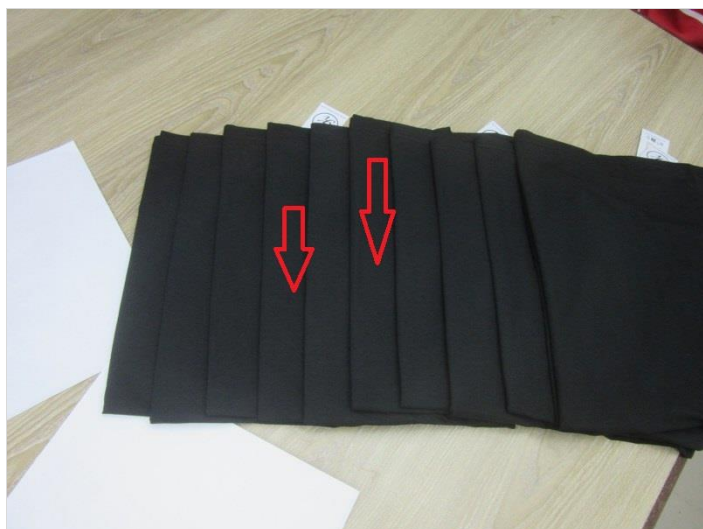
Color shading and printing check (Among the bulk)

Place 100% of the sample size side by side in a room with good light condition. Identify the different dye lots. The acceptable standard by this client is 4-5 on grey scale

Sample Size **Full sample size**

Checked

Not Conform

**Color shading check (Within garment)**

Check the shading within the same garment (sleeves, front-back, up-bottom, collar and legs).
The acceptable standard by this client is 4-5 on grey scale

Sample Size **Full sample size**

Checked**Conform****Hanging appearance Check**

Hanging the goods on hanger to evaluate follow points:
Overall appearance
Obvious puckering on collar / neck / armhole etc.
Twisting on side seam / hem
Symmetric check
Check for any puckering and roping on all seams.

Sample Size **1 pcs per style**

Checked**Conform**

**Symmetric check**

Check if the right/ left arm, pocket design is symmetric
 Check if the garment twist and measure the difference - 0.5cm tolerance
 Check for high – Low pockets

Sample Size **Full sample size**


Checked**Conform****Pocket check**

Pocket must be wide enough to accommodate a full hand
 Pocket must be reinforced with bartacks or rivet.
 The fabric inside pocket should be resistant enough
 The pockets position should be balanced
 Check the seam slippage on lining area

Sample Size **Full sample size**

N/A**N/A****Zipper test**

Pull on the zipper it should be resistant
 Check the ZIP quality

	<p>The zip should lock when it closed The zip should not open from the middle The stress should be focus on the bartack</p> <p>Sample Size 1 pcs per style</p>	N/A	N/A
Button/snap test	<p>Check the quality of the button Pull on the snap, buttons, it should be resistant enough Button should fit exactly the button hole Button/Button hole should be well balanced</p> <p>Sample Size 1 pcs per style</p>	N/A	N/A
Rub test / Marking & printing	<p>Check the marking and printing with a piece of white fabric soaked with water during 15s (rub lightly for 15 s and check the result after drying) After test, check the printing and color of fabric used The marking shall be legible, not easy to remove</p> <p>Sample Size 1 pcs per style</p>	Checked	Conform
			
Color Transfer Check	<p>Lay the selected sample size on a flat table, check around the colored pattern to verify if there is any bleeding "color transfer" with main fabric No color transfer is acceptable</p> <p>Sample Size 1 pcs per style</p>	Checked	Conform



Fitting check	Try the garment on a model or dummy to check how it fit
	Sample Size 1 pcs per style

N/A	N/A
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Barcode scanning	Scan all barcodes on the package, and verify it's showing the correct numbers
	Sample Size 6 Pcs


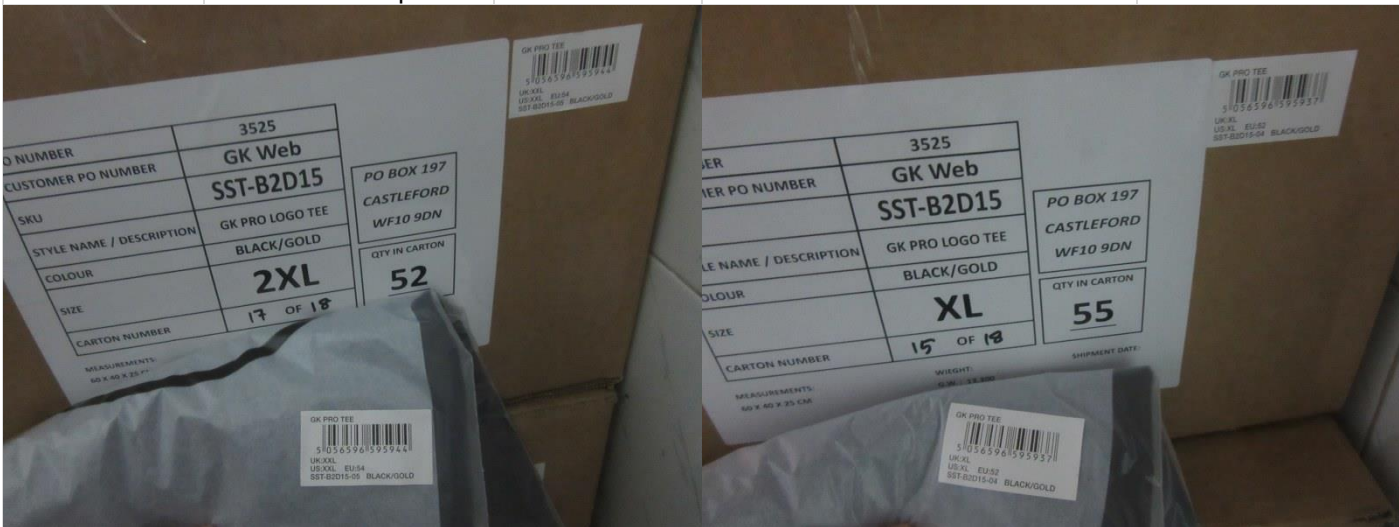
Checked	Conform
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Barcode scan-3525					
	Color	SIZE	Hangtag barcode	Poly barcode	Carton barcode
GK 365 BOYFRIEND TEE DARK PEWTER	Black/Gold	XS	5056596595890	5056596595890	5056596595890
		S	5056596595906	5056596595906	5056596595906
		M	5056596595913	5056596595913	5056596595913
		L	5056596595920	5056596595920	5056596595920
		XL	5056596595937	5056596595937	5056596595937
		XXL	5056596595944	5056596595944	5056596595944

Humidity content	Check the humidity content using a humidity tester, the acceptable limit is 12%
	Sample Size 2 pcs per style

Checked	Conform
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Burn test	Burn a small pcs of fabric to verify the 100% cotton composition. The burn cotton should smell like burned paper and burn ashes should be soft, no plastic smell or hard ashes should be observed	N/A	N/A
	Sample Size 1 Pcs		
Assortment check	Check 50 boxes, every box must have only 1 style. Every box should have colors and sizes of the same style Provide the quantity found on every box	Checked	Conform
	Sample Size 5 cartons		
			
GSM check	Check GSM of the fabric	Checked	Conform
	Sample Size 1 pcs per style		



F. Measurements

F1 Measurements Conformity

Not Conform

Remark: Fill the measurement chart in the attached EXCEL sheet

MEASUREMENTS IN CM ON 1/2 UNLESS OTHERWISE STATED	TOL +/-	XS			S			M			L			XL			XXL			GRADE	GRADE
FRONT LENGTH (FROM HSP TO FRONT HEM)	1	72	-2	-14	73	-1	-0.7	74	-1	-1.5	75	+0.8	-1.2	76	-1	+0.5	77	-0.7	-0.5	1	1.5
BACK LENGTH (FROM HSP TO BACK HEM)	1	72	-12	-14	73	-0.5	-1.3	74	-1	-1	75	0	-0.5	76	+1	-0.7	77	+0.5	0	1	1.5
CHEST (2.5 BELOW ARMHOLE)	1	45	-0.5	-1.3	47.5	-0.5	-1	50	-1	+0.5	52.5	-0.8	-1	55	-1.2	-0.5	57.5	-1	-1.5	2.5	3.75
WAIST (28CM UP FROM HEM)	1	44	-1	-0.5	46.5	-0.5	+0.4	49	-0.4	-1	51.5	-0.3	0	54	0	-0.6	56.5	-1.2	-0.8	2.5	3.75
HEM STRAIGHT	1	45	+0.3	-1	47.5	+0.5	+1	50	+0.5	+0.6	52.5	+1.2	+0.6	55	+0.5	0	57.5	-1	-1.5	2.5	3.75
ARMHOLE FRONT STRAIGHT	0.5	25.3	-0.7	-0.6	26.4	-0.6	-0.5	27.5	-0.5	-0.5	28.6	-0.5	+0.3	29.7	-0.6	-0.5	30.8	-0.8	-0.5	1.1	1.65
ARMHOLE BACK STRAIGHT	0.5	29.3	-0.5	-1	30.4	-0.5	-1	31.5	-1	-1.3	32.6	-1	-0.5	33.7	-1	-0.5	34.8	-1	-1.5	1.1	1.65
OVERARM (FROM HSP, INCLUDING CUFF RIB)	0.5	30	+0.4	+0.5	31	0	+0.3	32	+0.5	0	33	+0.3	0	34	+0.3	-0.4	35	-0.5	0	1	1.5
BICEP (2.5CM DOWN FROM UNDERARM)	0.5	15	0	+0.3	16	+0.4	0	17	-0.5	+0.3	18	+0.3	+0.4	19	-0.7	0	20	+0.5	-0.5	1	1.5
CUFF OPENING	0.5	14	+0.5	0	14.5	0	+0.5	15	0	+0.5	15.5	0	+0.3	16	-0.5	-0.5	16.5	-0.5	0	0.5	0.75
NECK OPENING (SEAM TO SEAM)	0.5	17	+0.2	0	17.5	0	-0.3	18	+1	+0.8	18.5	+0.4	0	19	0	+1	19.5	-1	+0.5	0.5	0.75
FRONT NECK DROP	0.5	8	0	+0.4	8.5	-0.3	-0.2	9	-0.3	-0.5	9.5	-0.3	-0.2	10	-0.3	0	10.5	-0.3	-0.3	0.5	0.75
BACK NECK DROP	0	3	0	0	3	0	0	3	0	0	3	0	0	3	0	0	3	0	0	0	0
SELF FABRIC BINDING DEPTH - NECK & CUFF	0.5	1.5	0	0	1.5	0	0	1.5	0	0	1.5	0	0	1.5	0	0	1.5	0	0	0	0
ADDITIONAL MEASUREMENT																					
LOGO POSITION FROM CF	0.5	-0.3	+0.2	0	6	+0.3	0	6	+0.7	+0.5	6	+0.3	+0.6	6	+0.3	0	6	0	+0.2	0	0
LOGO POSITION FROM HSP	1	21.5	-0.6	-1	22	-0.7	-0.5	22.5	0	+0.3	23	0	+0.5	23.5	+0.5	+0.8	24	-1	-1	0.5	0.75
X FRONT	0.5	27	-0.5	+0.7	29	+0.5	+0.3	31	+0.4	-0.5	33	+0.3	+0.2	35	+0.4	+0.5	37	+0.5	0	2	3
X BACK	0.5	29.5	0	-0.4	31.5	0	-0.5	33.5	-1	-1.5	35.5	+0.4	0	37.5	-1	-0.4	39.5	-0.3	-0.8	2	3
BACK YOKE DEPTH	0.5	7	-0.3	-0.2	7	-0.2	0	7	+0.5	+0.4	7	-0.2	0	7	0	0	7	0	-0.3	0	0



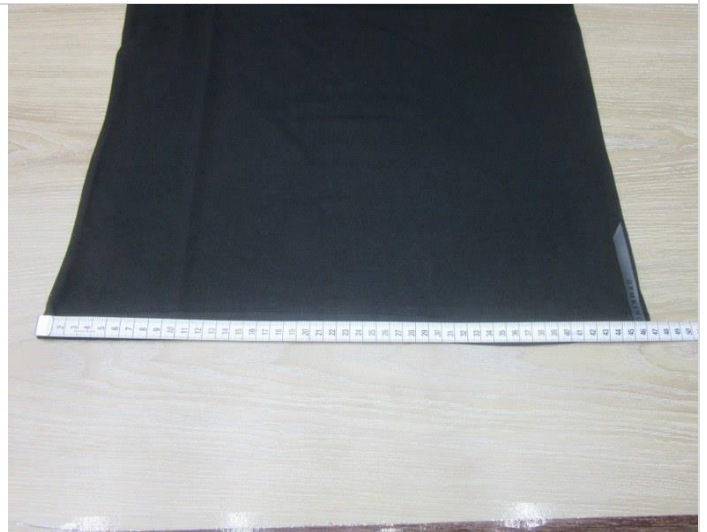
Measure check



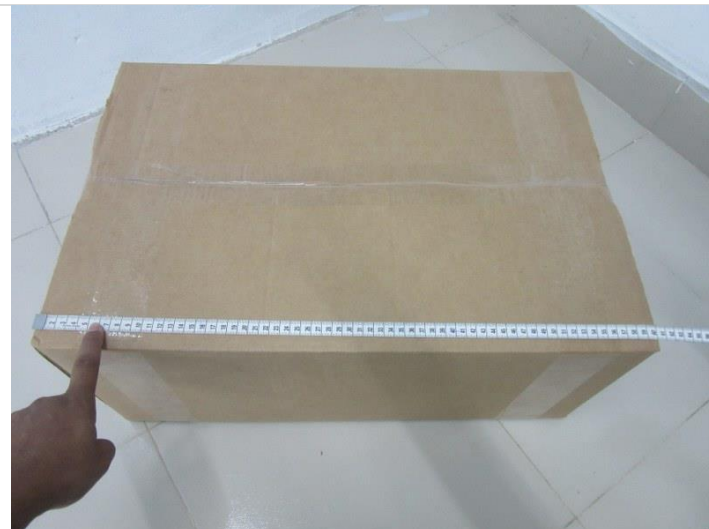
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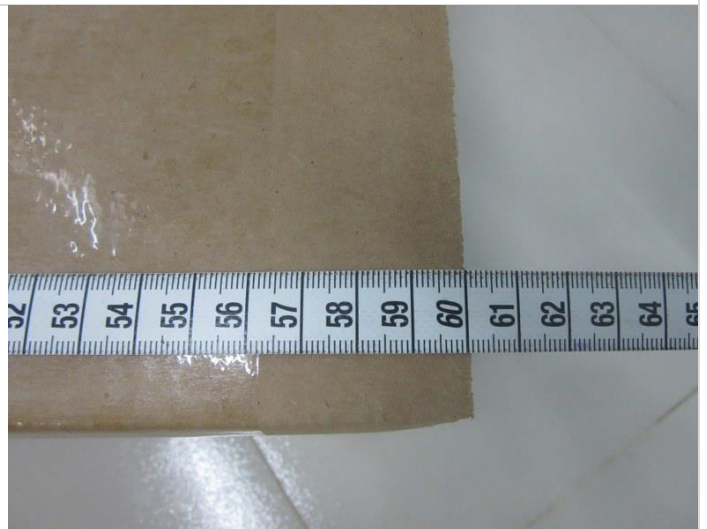
Measure check



Measure check



Measure check

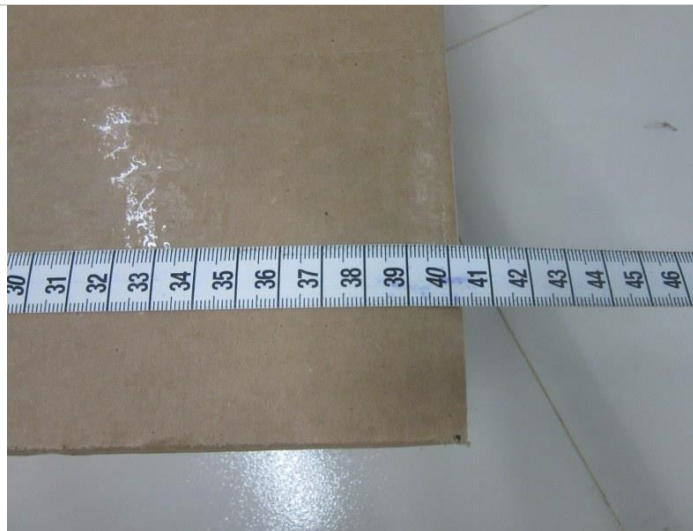


Measure check

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Measure check



Measure check



Measure check.



Weight check.



Weight check.



Weight check.

The results reflect our findings at time and place of inspection. This report does not relieve seller/ manufacturers from their contractual liabilities or prejudice buyers' right for compensation for any apparent and/or hidden defects not detected during our random inspection or occurring thereafter. This report does not evidence shipment; client requires Final approval before releasing shipment.

G. Special AttentionG1 **Conform**

Remark: /

H. Carton Dimensions

H1	Pending		
Style #	Carton #	Carton Weight (Kg)	Dimensions L X W X H (CM)
GK PRO TEE	03	13.170	60x40x25

Remark:

H2 Total cartons selected randomly for inspection

Conform**Finding:**

Inspected goods



Selected carton.



Inspected goods



Defective sample

H3 Available Carton Number

Yes

Write down carton number of all selected cartons: 03, 15, 17, 01, 09, 18

H5 Samples Collection

No



Factory gate



Goods storage

End of this report